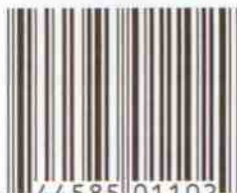


Swage-It Tools

#2 SWAGING TOOL

For: 1/16" 3/32" and 1/8" oval sleeves



"Swage-It" tools are manufactured in the U.S.A.. They are precision made of steel and plated for rust protection. Always use a five to one safety factor when designing cable assemblies. If breaking strength of cable is 2000 lbs. then the maximum load to which the cable is subjected should never exceed 400 lbs.

Swage-It Tools, Inc. Fountain Valley, CA 92708

MADE IN U.S.A.

No. 2 "SWAGE-IT" TOOL

For 1/16", 3/32" and 1/8" Oval Sleeves

* NOT FOR USE ON STAINLESS STEEL FITTINGS*



Insert sleeve as shown

LUBRICATE BOLTS OCCASIONALLY FOR EASIER TIGHTENING

INSTRUCTION:

FOR 1/16" AND 3/32" CABLE

- 1) INSERT BOLTS WITH WASHERS IN HOLES ON EITHER SIDE OF SIZE TO BE USED.
- 2) INSERT SLEEVE IN PROPER HOLE (CENTERED); TIGHTEN BOLTS LIGHTLY TO HOLD SLEEVE IN PLACE.
- 3) INSERT CABLE AND DOUBLE BACK THROUGH SLEEVE, EXTENDING CUT END APPROX. 1/16" THROUGH SLEEVE.
- 4) IF USING THIMBLE, INSERT AT THIS TIME AND HOLD CABLE SNUG AGAINST THIMBLE WHILE FOLLOWING STEP #5.
- 5) TIGHTEN BOLTS EVENLY TO BRING TWO HALVES OF TOOL TIGHTLY TOGETHER.

FOR 1/8" CABLE:

COMPLETE STEPS 1-5 ABOVE. THEN LOOSEN BOLTS, MOVE TOOL AND REPEAT STEP 5 AT BOTH ENDS OF SLEEVE TO PRODUCE THREE SWAGED AREAS SEPARATED BY RIDGES APPROX. 1/32" WIDE.

* WHEN USING 1X19 STRAND CABLE, USE TWO SLEEVES AT EACH END TO OBTAIN PROPER HOLDING STRENGTH*

AFTER SWAGE DIMENSIONS: 1/16" SLEEVE: .185 DIA. MAX. 3/32" SLEEVE: .265 DIA. MAX. 1/8" SLEEVE: .355" DIA. MAX.